

Work Order ID 112720

February-06-14 8:01:20 AM

112720

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Item ID: D3595-200-300

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Rubber Cushion

Start Date: 2/06/14

Start Qty: 20.00

20

Cust Item ID:

Required Date: 2/07/14

Req'd Qty: 20.00

20

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3595

Rev A

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3595 Dwg Rev: A Prog Rev: A 2-
Deburr if necessary

20 0 Jm 14-02-11

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

20 0 Jm 14-02-11

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

20 0 14-02-12

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Page 2

Item ID: D3595-200-300

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Rubber Cushion

Start Date: 2/06/14 Start Qty: 20.00

20

Cust Item ID:

Required Date: 2/07/14 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>ST412</u>	0.00							
130									
Packaging	Memo	0.00				<u>20X</u>	<u>DAS</u> <u>28</u> <u>9-89</u>	<u>14-02-12</u>	
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

14-02-12

Picklist Print

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Page 1

Work Order ID: 112720

Parent Item: D3595-200-300

Parent Item Name: Rubber Cushion

Start Date: 2/06/14

Required Date: 2/07/14

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A New Issue 08-05-14 DD Verified By:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO80S.125 NEOPRENE SHEET 0.125		Purchased	No			110	sf	746.9344	0.0206	①			JM14-02-6

Location

Loc Qty

Loc Code

MAT052

746.9344

115916

131.1044

94539

615.83

94539

DART AEROSPACE LTD		Work Order:	112720
Description: Rubber Cushion		Part Number:	D3595-200-300
Inspection Dwg: D3595 Rev: A			Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by: <i>Jm</i>	Audited by: <i>m/w</i>	Prototype Approval: N/A
Date: <i>14-01-12</i>	Date: <i>14-02-12</i>	Date: N/A

Rev	Date	Change	Revised by	Approved
A	08.04.15	New Issue	KJ/DD	

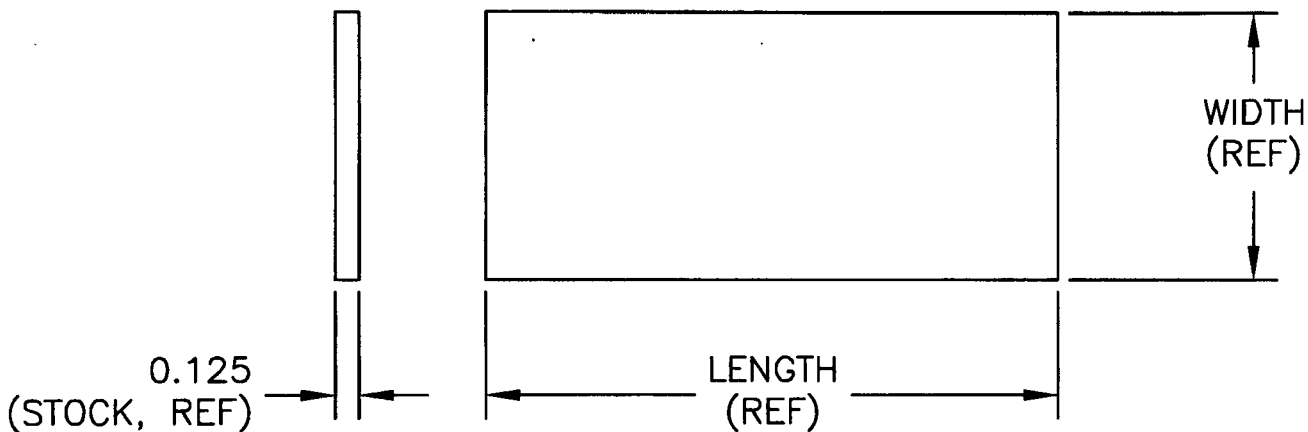
DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED

07.02.14 *[Signature]*

SPECIFICATION CONTROL DRAWING

07.02.14

SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH
LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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